

## WHAT IS CLAIMED IS:

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1. An electrode composition containing a lithium fluoroborate-based salt in an electrolyte, wherein:

a poly(vinylidene fluoride) homopolymer is contained at least as a binder and a lactone is contained as an electrolyte solvent,

said poly(vinylidene fluoride) homopolymer being obtained by a emulsion polymerization process.

2. The electrode composition according to claim 1, 10 wherein said poly(vinylidene fluoride) homopolymer has a molecular weight of 50,000 or higher and a degree of crystallinity of 30% or greater, and

a solvent for an electrolyte solution further contains a cyclic carbonate provided that the volume ratio of said cyclic carbonate and said lactone is in the range of 3/7 to 1/9 as calculated on an ethylene carbonate-to- $\gamma$ -butyrolactone basis.

- 3. A lithium secondary battery, which comprises an electrode composition as recited in claim 1 or 2.
- 4. The lithium secondary battery according to claim 3, wherein at least the poly(vinylidene fluoride) homopolymer, lactone and lithium fluoroborate-based salt are contained as solid electrolyte components.
- 5. The lithium secondary battery according to claim 3 or 4, wherein a lithium-containing composite oxide comprising lithium cobalt oxide and a subordinate component element M, where M is a transition or typical metal element exclusive of Li and Co, in an amount of 0.001 to 2 at% relative to cobalt in the lithium cobalt oxide is contained as a cathode active substance, and 60 to 95% by volume of γ-butyrolactone is contained as an electrolyte solvent.

- 6. The lithium secondary battery according to claim 5, wherein said subordinate component element is one or two or more of Ti, Nb, Sn and Mg.
  - 7. A lithium secondary battery, wherein:
- a cathode, an anode and an electrolyte are encased in a housing,
- a lithium-containing composite oxide comprising lithium cobalt oxide and a subordinate component element M, where M is a transition or typical metal element exclusive of Li and Co, in an amount of 0.001 to 2 at% relative to cobalt in the lithium cobalt oxide is contained as a cathode active substance,
  - 60 to 95% by volume of  $\gamma$ -butyrolactone is contained as an electrolyte solvent, and
- said housing has a thickness of 0.3 mm or smaller.
  - 8. The lithium secondary battery according to claim 7, wherein said subordinate component element is one or two or more of Ti, Nb, Sn and Mg.